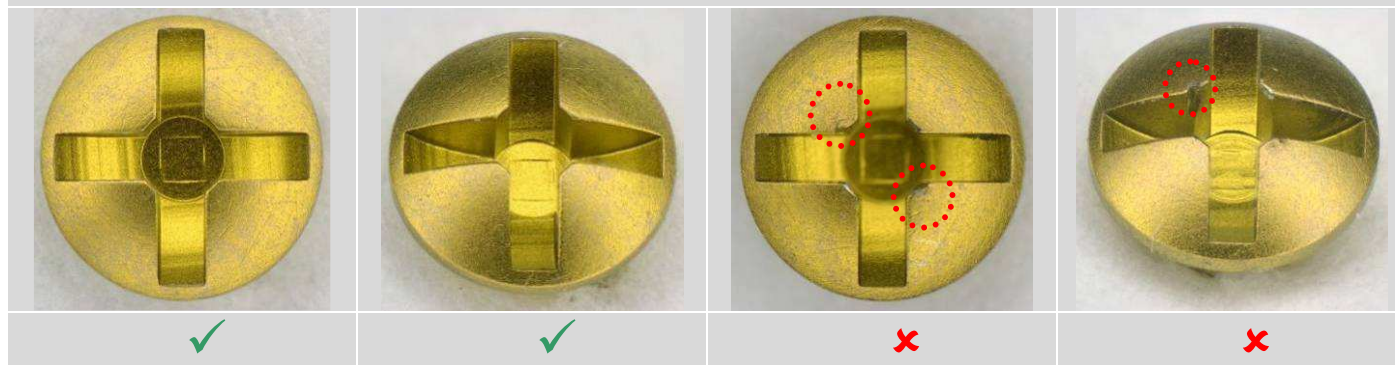


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1 Screws

1.1 Picked-up or used (cross recess)



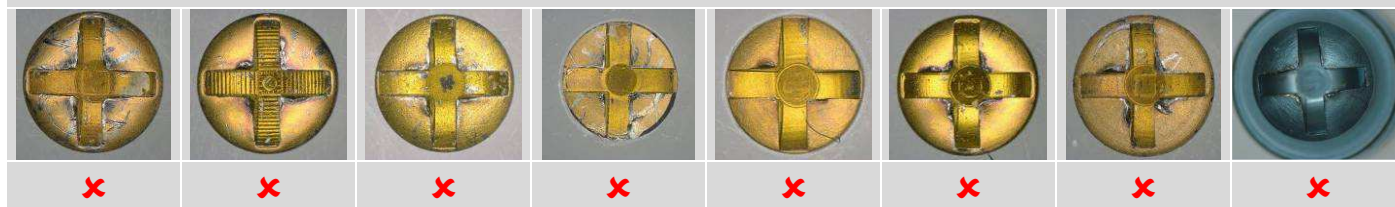
Possible damage

- Screws which have already been picked up show deformation on the self-locking contour (red circle)

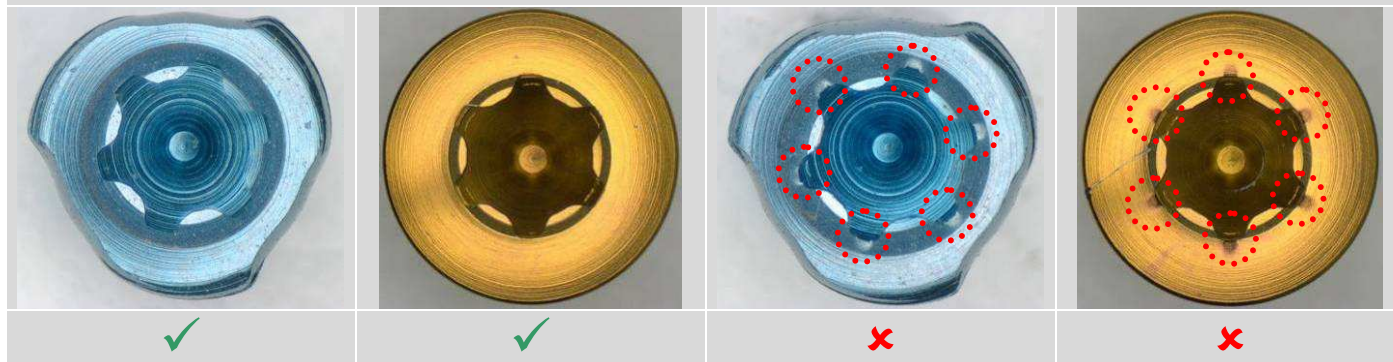
Measures

- Never place screws back in the set which show deformation either on the screw head or thread. They may not perform as intended
- At inspection of the sets take out screws that show deformation

Unacceptable screws



1.2 Picked-up or used (HexaDrive)



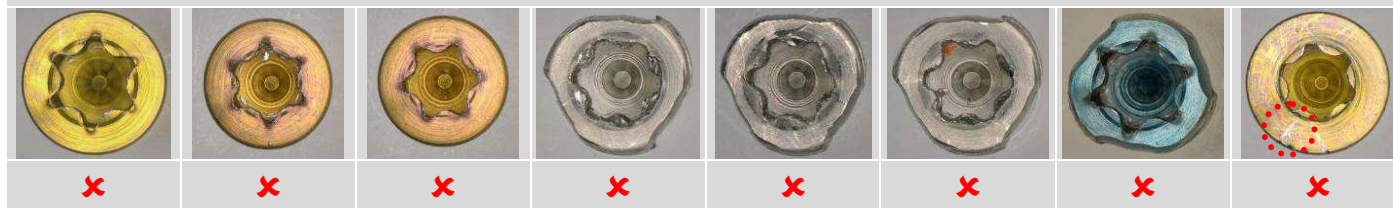
Possible damage

- Screws which have already been picked up show deformation on the self-locking contour (red circle)

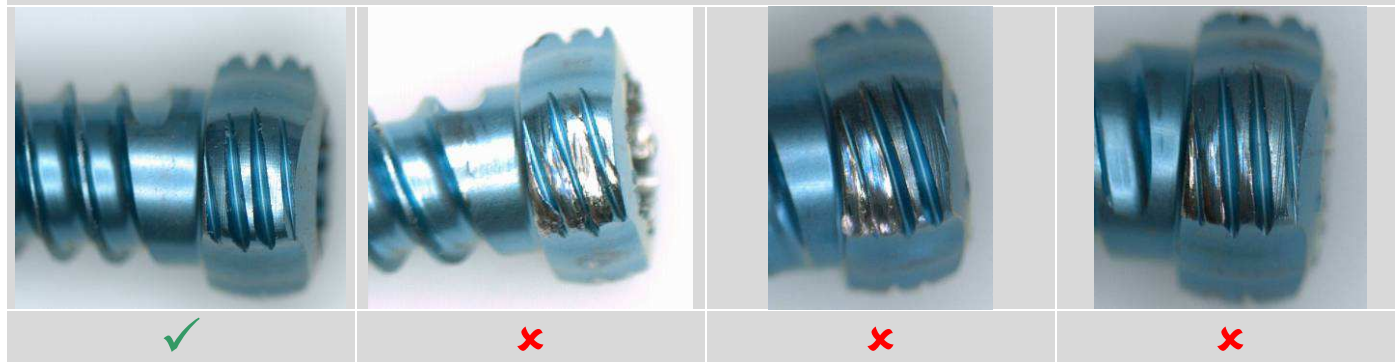
Measures

- Never place screws back in the set which show deformation either on the screw head or thread. They may not perform as intended
- At inspection of the sets take out screws that show deformation

Unacceptable screws



1.3 Locking contour screw head



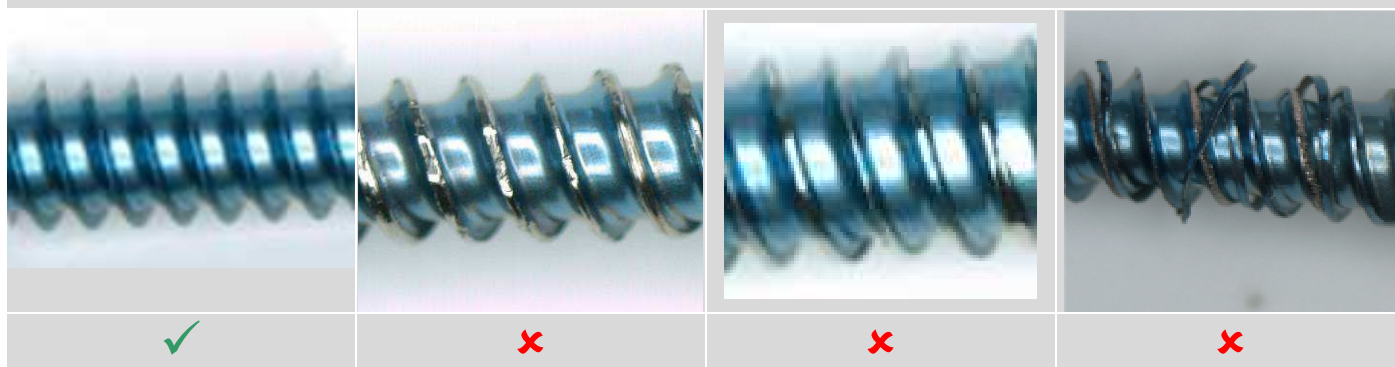
Possible damage

- Screws which have already been placed into a plate hole show deformation on the outer screw head. In general the lead-in grooves are damaged, show deformation and the anodization at that area is no longer existing

Measures

- Never place screws back in the set which show deformation either on the screw head or thread. They may not perform as intended
- At inspection of the sets take out screws that show deformation

1.4 Thread



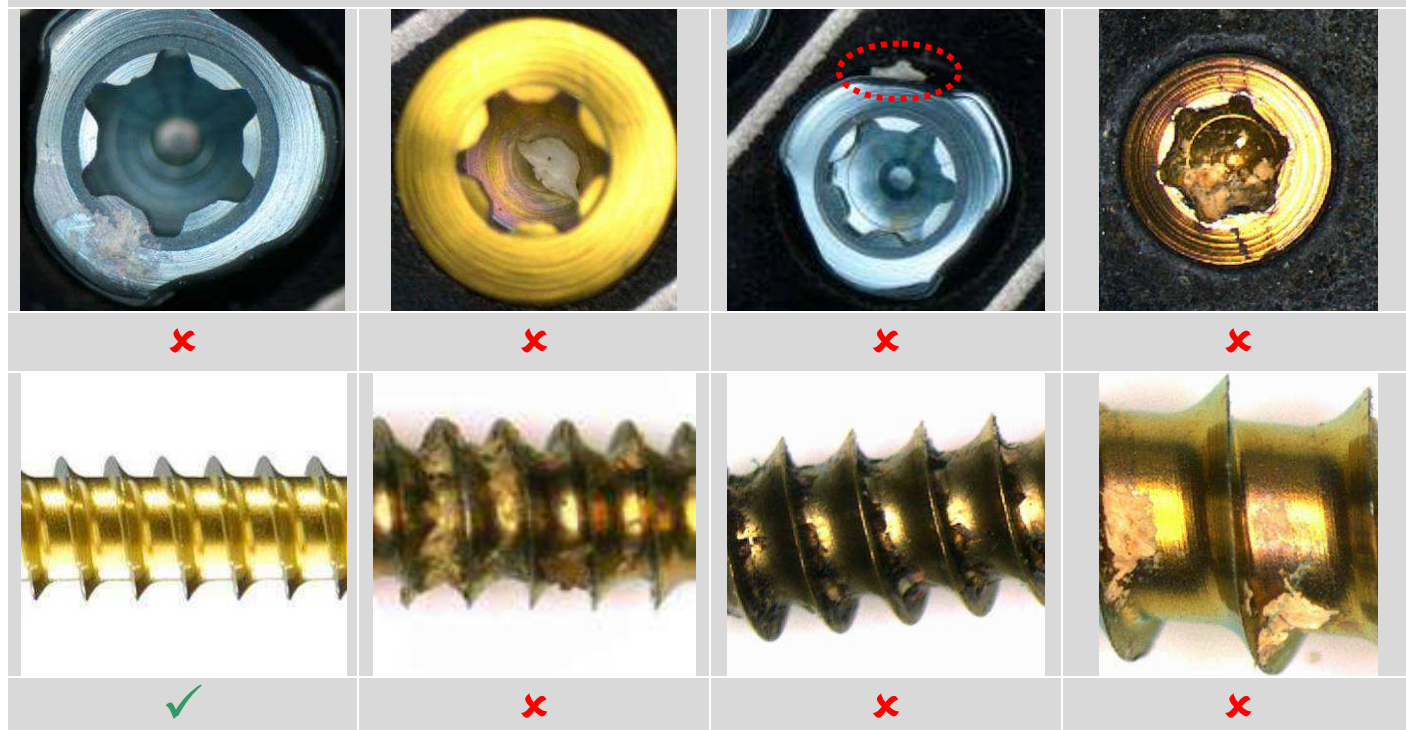
Possible damage

- Burr formation at threads
- Chip formation

Measures

- Never place screws back in the set which show deformation either on the screw head or thread. They may not perform as intended
- At inspection of the sets take out screws that show deformation

1.5 Contamination / Residues



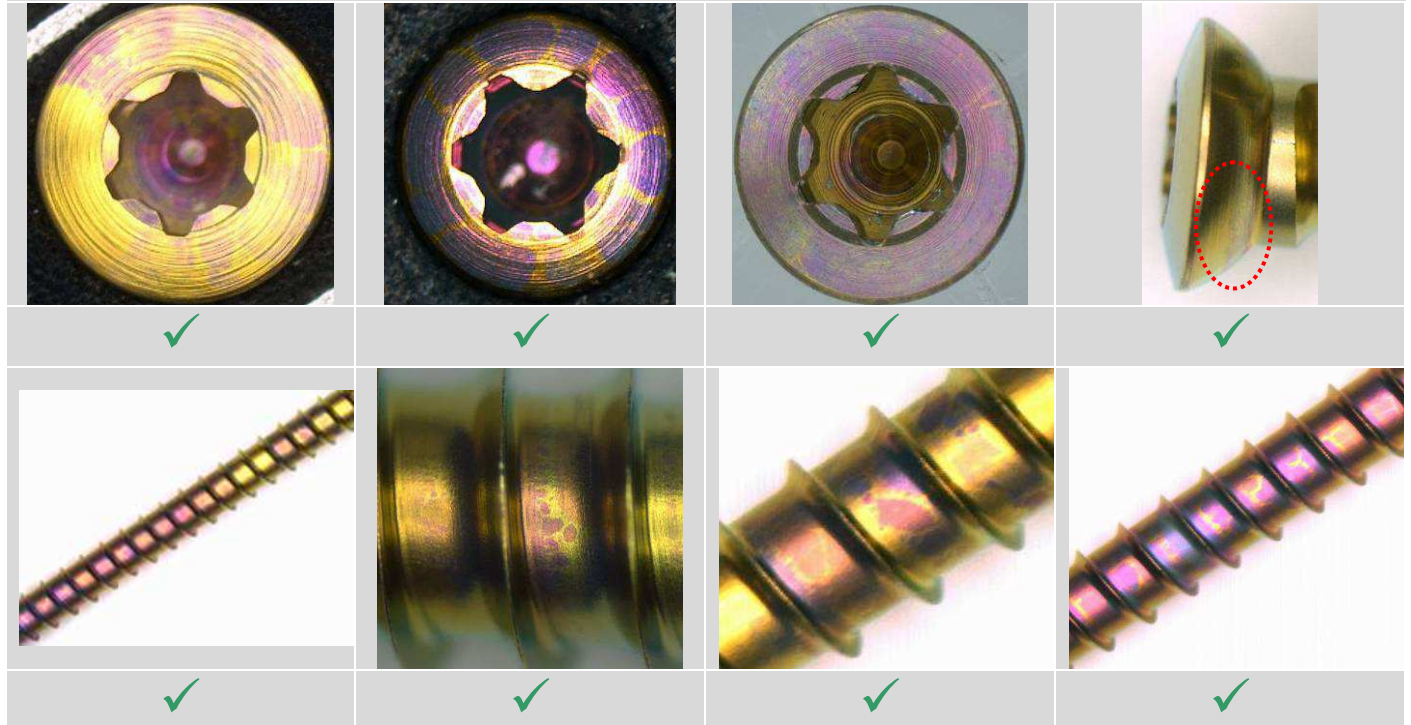
Possible damage

Screw is contaminated with:

- Blood
- Bone
- Other residues

Measures

- At inspection of the sets take out screws that show contamination

1.6 Discoloration**Possible damage**

- None

Measures

- A discoloration or color change has no adverse effects on the implant or its function. The protective oxide layer is fully maintained

2 Plates

2.1 Locking contour plate hole



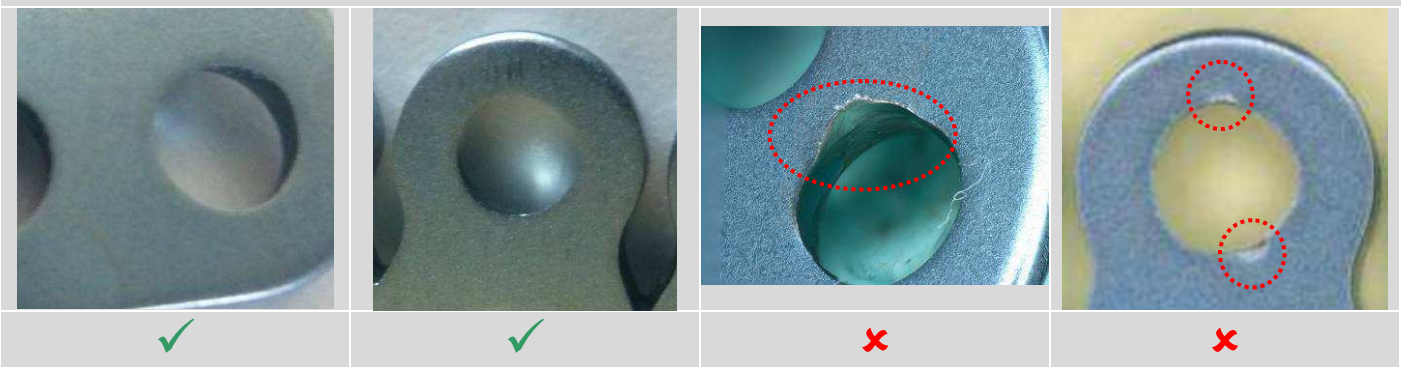
Possible damage

- Plate hole shows scratches, deformation and / or blank areas

Measures

- At inspection of the sets take out plates that show deformation
- **Inspection tip:** position the plate in a slightly inclined position under the microscope in order to achieve an optimal view into the locking contour of the plate hole

2.2 Surface bottom of plate



Possible damage

- Bottom of the plate hole shows deformation (red circle)

Measures

- At inspection of the sets take out plates that show deformation

2.3 Modification of product shape/form by user

			
x	x		

- Possible damage**
Non compliant change of the plate design:
- Milling off the plate surface
 - Drilling additional hole(s)
 - Other changes to design

- Measures**
- At inspection of the sets take out plates that show deformation or other customer specific changes

2.4 Decoloration due to bending

			
x	x	x	

- Possible damage**
- Additional bending of an anatomically pre-shaped plate

- Measures**
- At inspection of the sets take out plates that show deformation
 - A discoloration or color change has no adverse effects on the implant or its function. The protective oxide layer is fully maintained

2.5 Decoloration due to cleaning



Possible damage

- None

Measures

- A decoloration or color change has no adverse effects on the implant or its function. The protective oxide layer is fully maintained

2.6 Discoloration



Possible damage

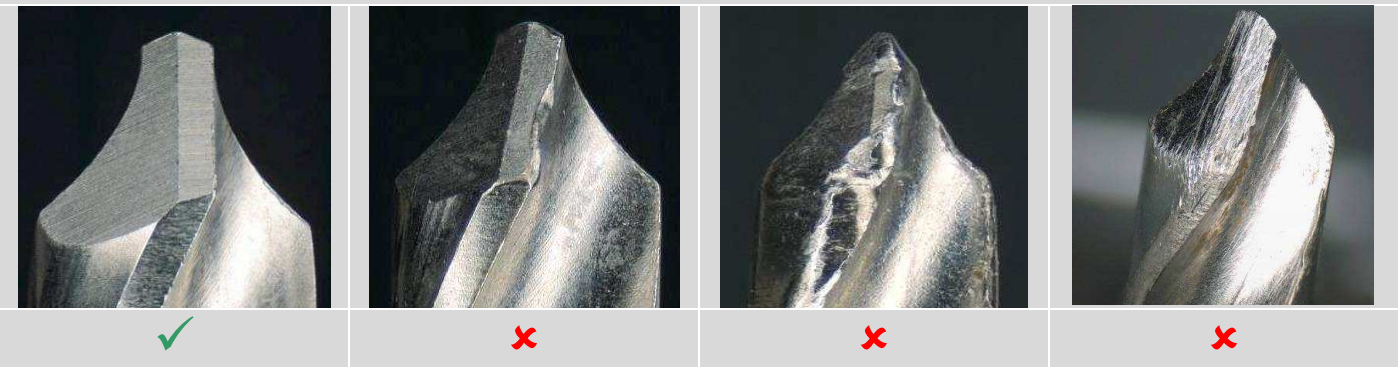
- None

Measures

- A discoloration or color change has no adverse effects on the implant or its function. The protective oxide layer is fully maintained

3 Drills

3.1 Tear and wear of the cutting edges



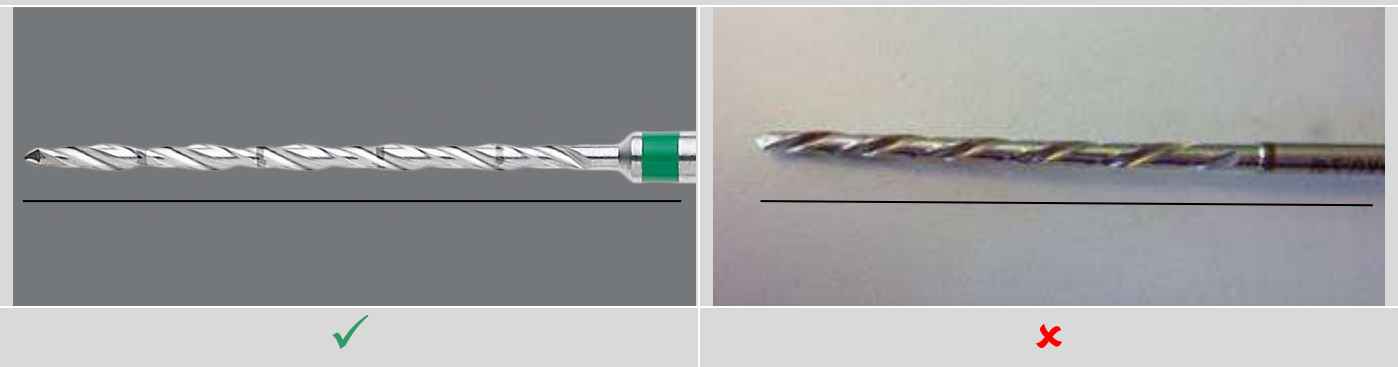
Possible damage

- Drill is blunt

Measures

- At inspection of the sets take out damaged/blunt drill bits

3.2 Bent spiral







Possible damage

- Bent spiral

Measures

- At inspection of the sets take out damaged/bent drill bits

3.3 Damaged spiral

			
✓	✗	✗	✗

Possible damage

- Damages to the spiral

Measures

- At inspection of the sets take out damaged/bent drill bits

3.4 Untwisted spiral

			
✓	✗	✗	✗

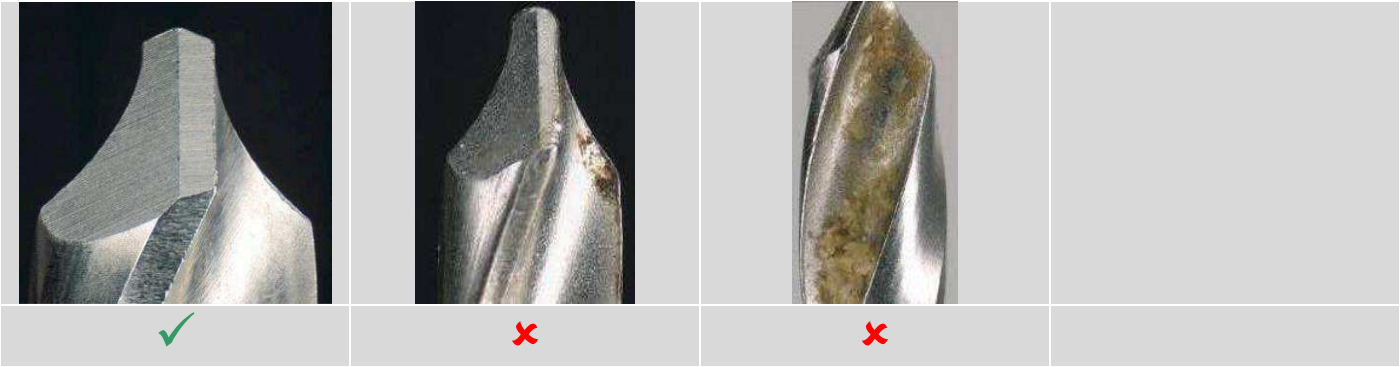
Possible damage

- Untwisted spiral

Measures

- At inspection of the sets take out damaged/untwisted drill bits

3.5 Contamination / Residues



Possible damage

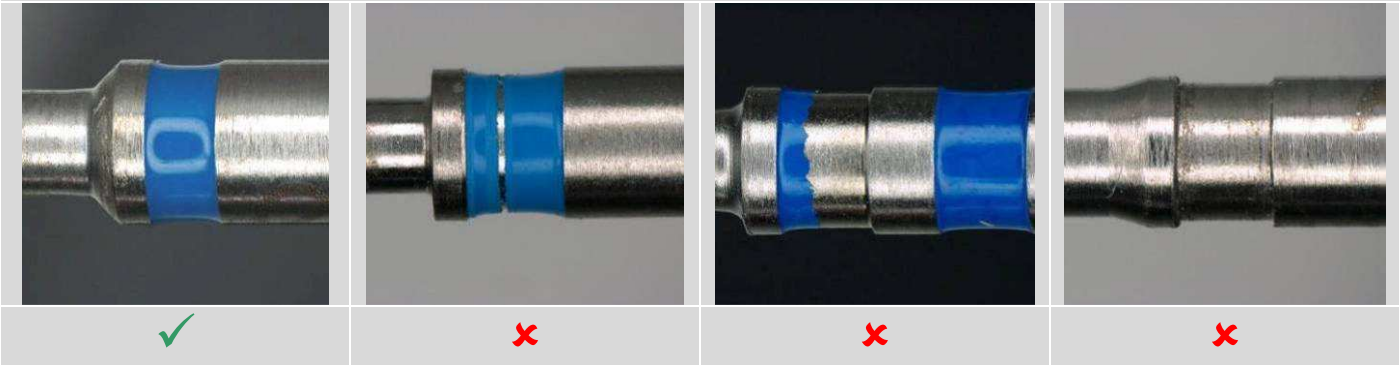
Drills are contaminated with:

- Blood
- Bone
- Other residues

Measures

- At inspection of the sets take out damaged/contaminated drill bits

3.6 Color Coding







Possible damage

- Color coding damaged or lost

Measures

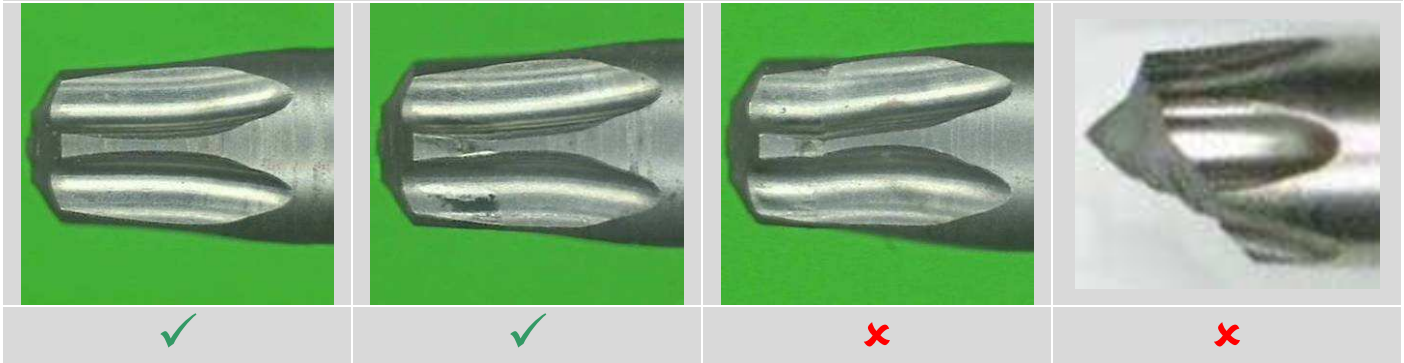
- At inspection of the sets take out drill bits with damaged color coding

4 MTP Reamers					
4.1 Tear and wear of the cutting edges					
					
					
✓			✗		

Possible damage <ul style="list-style-type: none">Reamer is blunt
Measures <ul style="list-style-type: none">At inspection of the sets take out damaged/blunt MTP reamers.

5 Screwdriver

5.1 Screwdriver blade tip

**Possible damage**

- Tip deformed
- Tip broken

Measures

- At inspection of the sets take out damaged blades

5.2 Damaged screwdriver blades

**Possible damage**

- Crack in shaft
- Broken shaft

Measures

- At inspection of the sets take out damaged blades

5.3 Compromised screwdriver blade/handle connection




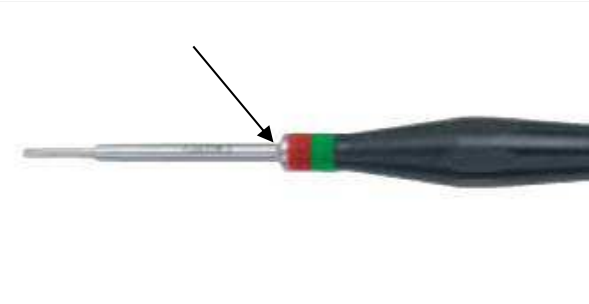


			
✓	✗		

Possible damage

- Connection between handle and blade is damaged

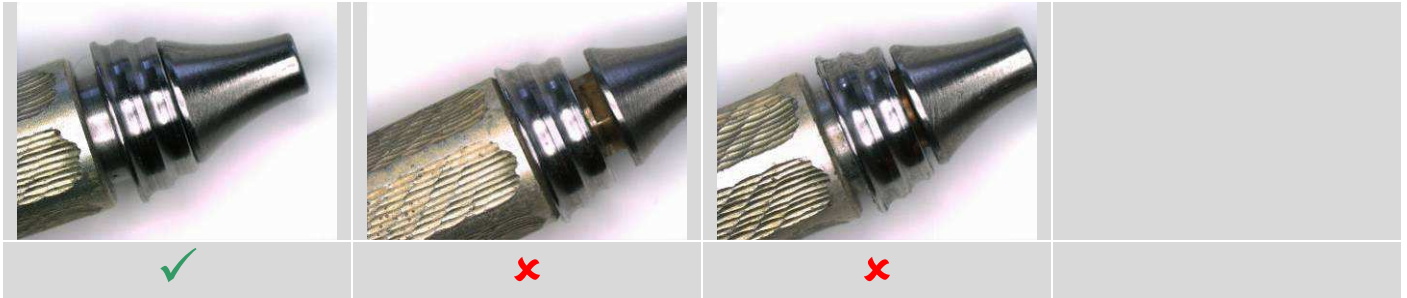
Measures

- At inspection of the sets take out damaged products

5.4 Contamination / Residues		
		
✓	✗	✗
		
✓	✗	✗

Possible damage Screwdriver blade is contaminated with: <ul style="list-style-type: none">– Blood– Bone– Other residues
Measures <ul style="list-style-type: none">– At inspection of the sets take out contaminated screwdrivers and blades

5.5 Damaged quick coupling handles



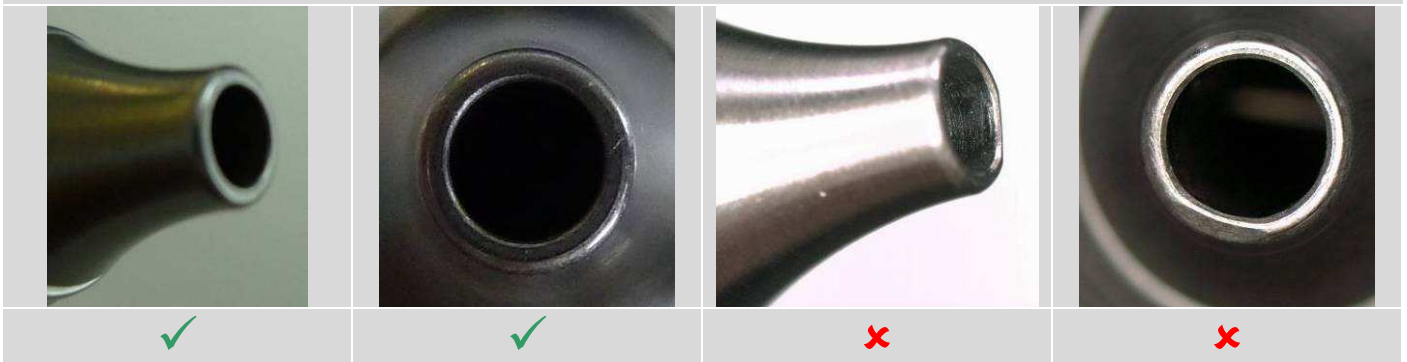
Possible damage

- Flexibility of coupling piece impaired or restricted

Measures

- At inspection of the sets take out damaged handles

5.6 Damaged quick coupling instruments



Possible damage

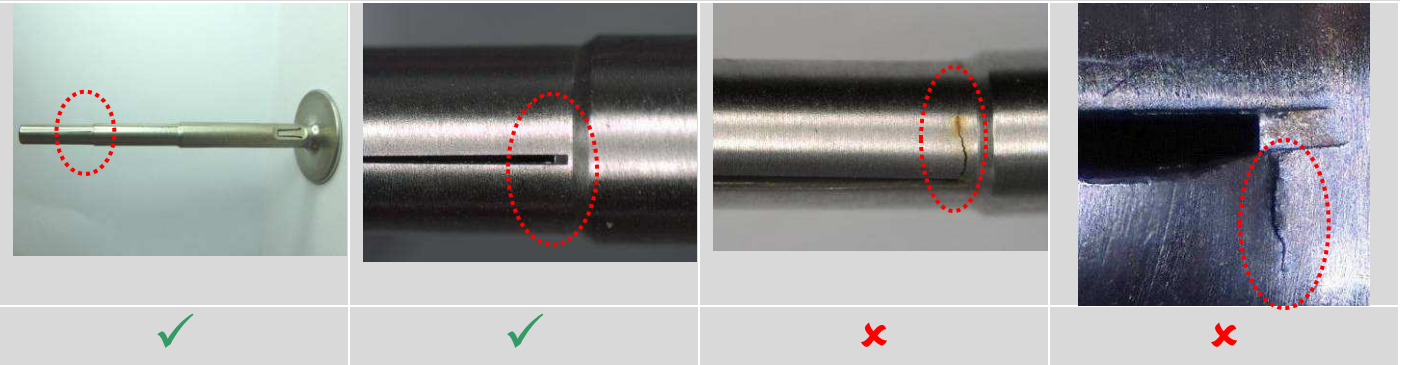
- Deformation of blade coupling
- Blade may not be inserted into handle

Measures

- At inspection of the sets take out damaged handles

6 Tension Pliers

6.1 Lamella broken, bent or cracked

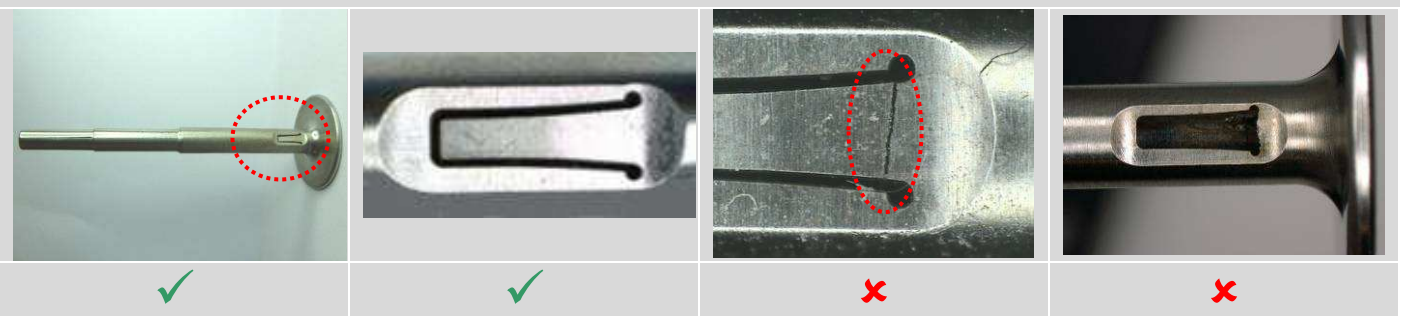
**Possible damage**

- Crack on lamella
- Lamella broken

Measures

- At inspection of the sets take out damaged products

6.2 Clip broken, bent or cracked



**Possible damage**

- Crack on clip
- Clip broken

Measures

- At inspection of the sets take out damaged products

6.3 Bent and/or contaminated lamella

			
✓	✗		

Possible damage

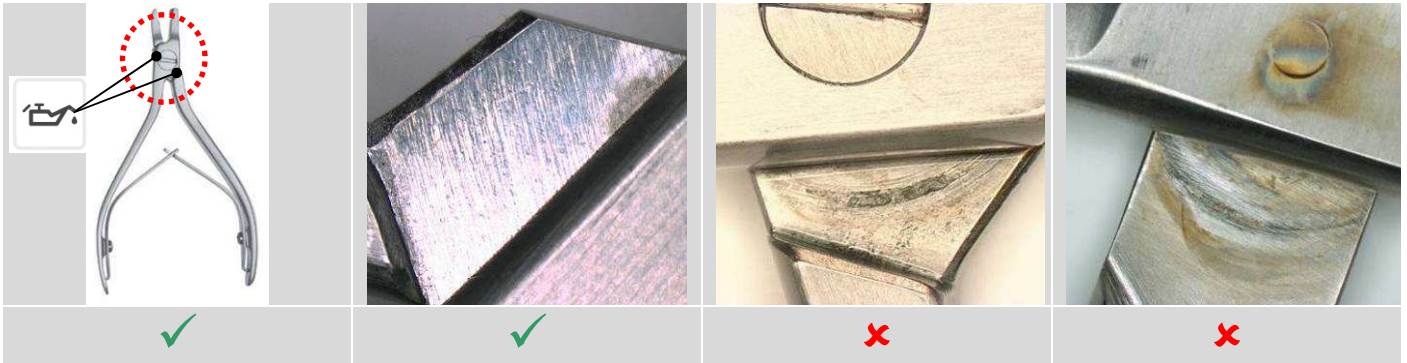
- Lamella bent outwards
- Lamellas contaminated with:
 - Blood
 - Bone
 - Other residues

Measures

- At inspection of the sets take out damaged and/or contaminated products

7 Pliers

7.1 Blocked joint



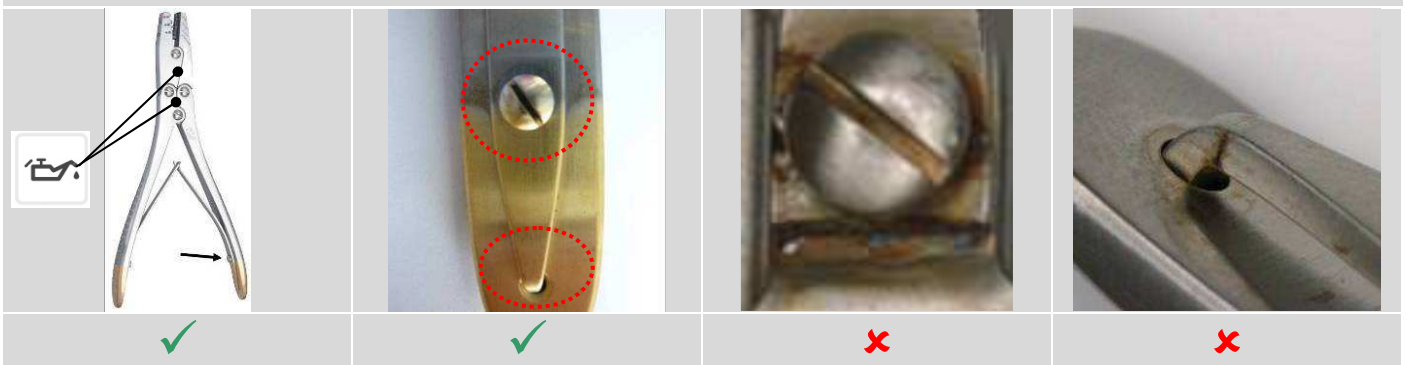
Possible damage

- Pliers are blocked

Measures

- At inspection of the sets take out damaged and/or contaminated products

7.2 Spring broken



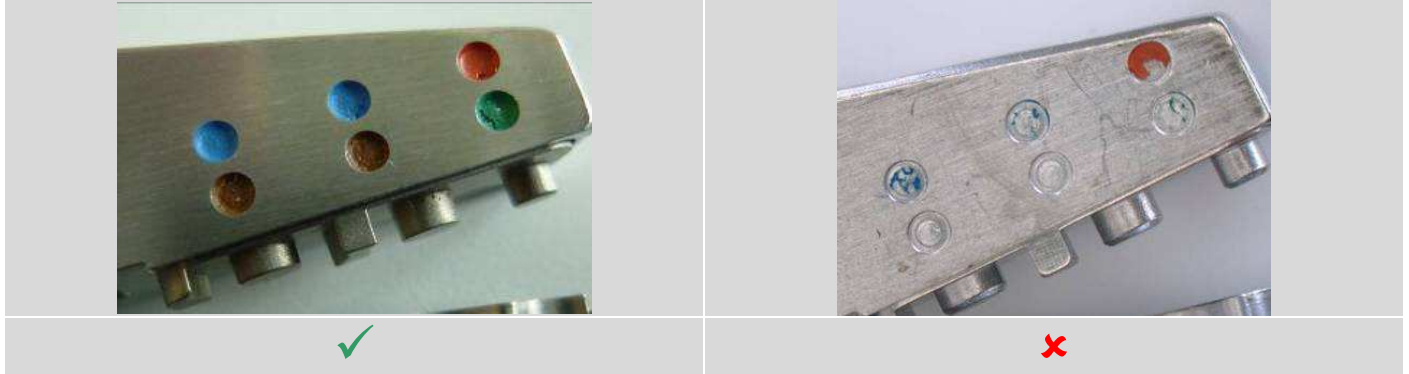
Possible damage

- Pliers are blocked
- Spring with cracks
- Spring has broken

Measures

- At inspection of the sets take out damaged and/or contaminated products

7.3 Lost color coding



Possible damage

- Color coding damaged or lost

Measures

- At inspection of the sets take out damaged and/or contaminated products

7.4 Deformed forceps tips



Possible damage



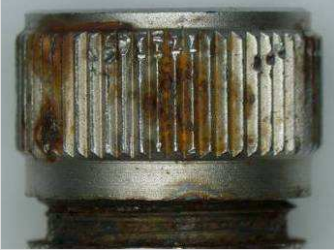
- Tips deformed or damaged

Measures

- At inspection of the sets take out damaged and/or contaminated products

8 K-Wire Dispenser

8.1 Contamination / Residues

			
✓	✗	✗	
			
✓	✗	✗	

Possible damage

K-wire dispenser is contaminated with:

- Blood
- Bone
- Other residues

Measures

- At inspection of the sets take out damaged and/or contaminated products

9 Depth Gauge

9.1 Needle broken, bent or damaged



Possible damage

- Needle bent or broken
- Instrument bent, distorted

Measures

- At inspection of the sets take out damaged and/or contaminated products

9.2 Contamination / Residues



Possible damage





- Depth gauge is contaminated with:
- Blood
 - Bone
 - Other residues

Measures

- At inspection of the sets take out damaged and/or contaminated products

10 Instruments in General

10.1 Decoloration / Surface damages

			
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Possible damage

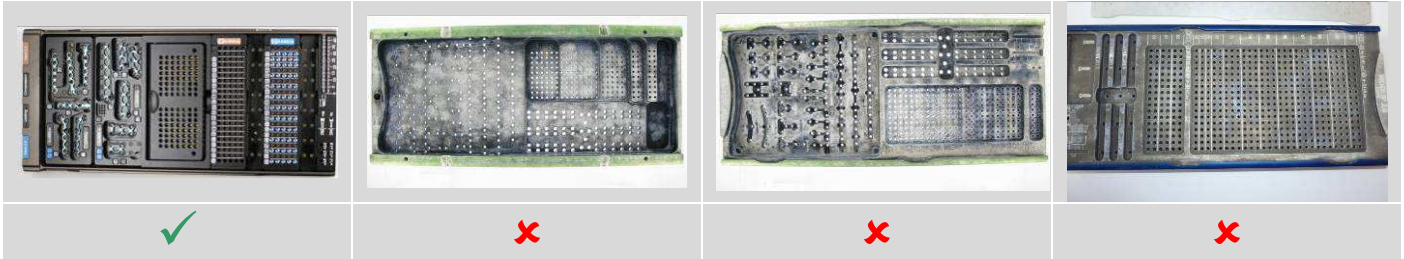
- Anodized surface decolored
- Surface scratched

Measures

- At inspection of the sets take out damaged and/or contaminated products

11 Container

11.1 Decoloration / Surface damage



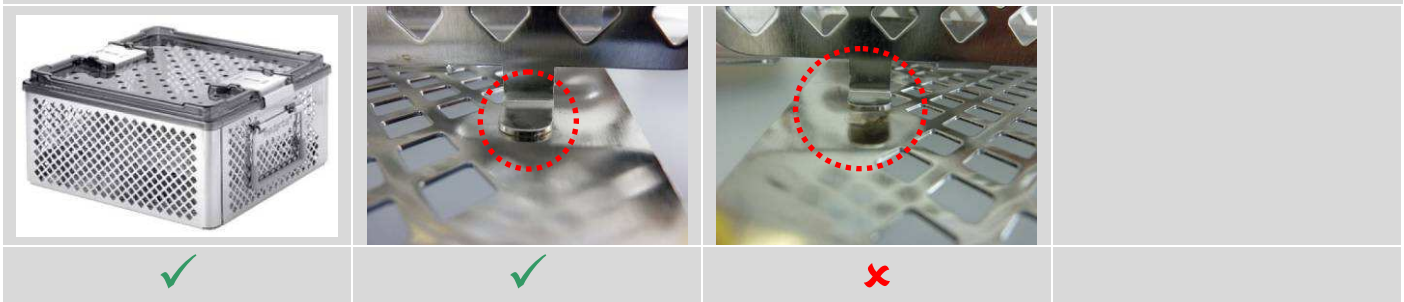
Possible damage

- Surfaces decolored, damaged or scratched
- Marking no longer readable

Measures

- At inspection of the sets take out damaged and/or contaminated products

11.2 Damaged/broken welding seams



Possible damage

- Welding seams of the container are damaged/broken

Measures

- At inspection of the sets take out damaged and/or contaminated products

11.3 Damaged/broken lids



Possible damage

- Broken handles

Measures

- At inspection of the sets take out damaged and/or contaminated products

11.4 Jamming/blocked lids



Possible damage

- Lids cannot be mounted on the container

Measure

- Lubricate spherical pressure piece

12 Symbol Annotation



Instruments must be lubricated during reprocessing, refer to Instructions for Use